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BPBM - 16 Fitting and Pipe End Working machine

NEW

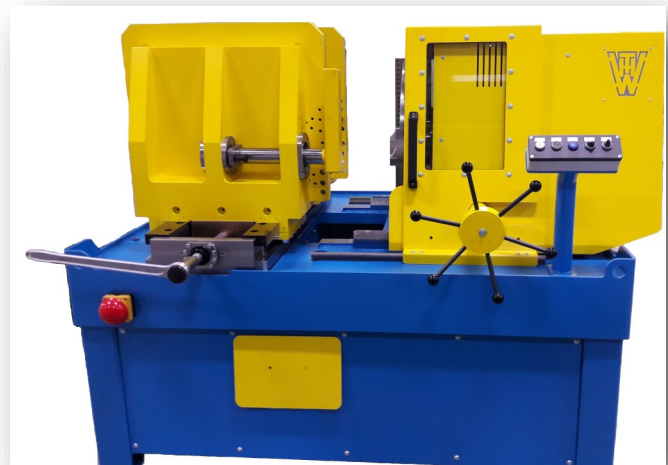
for Elbows, T-pieces and
Reducers.

BPBM- 16

This NEWLY, by ourselves, developed machine has as origin our well-known PBM (Pipe End Working) Machines and the clamp is made so Reducers, T-pieces and Elbows can be machined with these machines. The range is at this moment from 4" upto 16" but extending the range to smaller and larger sizes will be a matter of time.

Also special clamping parts are under design at this moment and these will be made so normal pipes can be machined too.

With the machine as it is, elbows with $R=1,5D$ and $R=3D$ can be machined in standard sizes.



Technical details :

| | |
|---------------------|--|
| Clamping range | : 114 - 430 mm. outside diam. (4"-16") |
| Turning range | : 90 - 430 mm. |
| Motor | : 400 V - 3ph - 50Hz |
| Power | : 5,5 kW - with inverter |
| Clamping | : fitting clamp - manual |
| Machining | : by use of carbide inserts |
| Max. wall thickness | : appr. 17 mm. in ONE pass |
| Feeding | : manual (standard) |
| Feeding stroke | : 100 mm. |
| Speed | : 35 - 100 r.p.m. stepless |
| Dimensions | : 190 x 135 x 180 cm. |
| Weight | : 3.500 Kgs. |

