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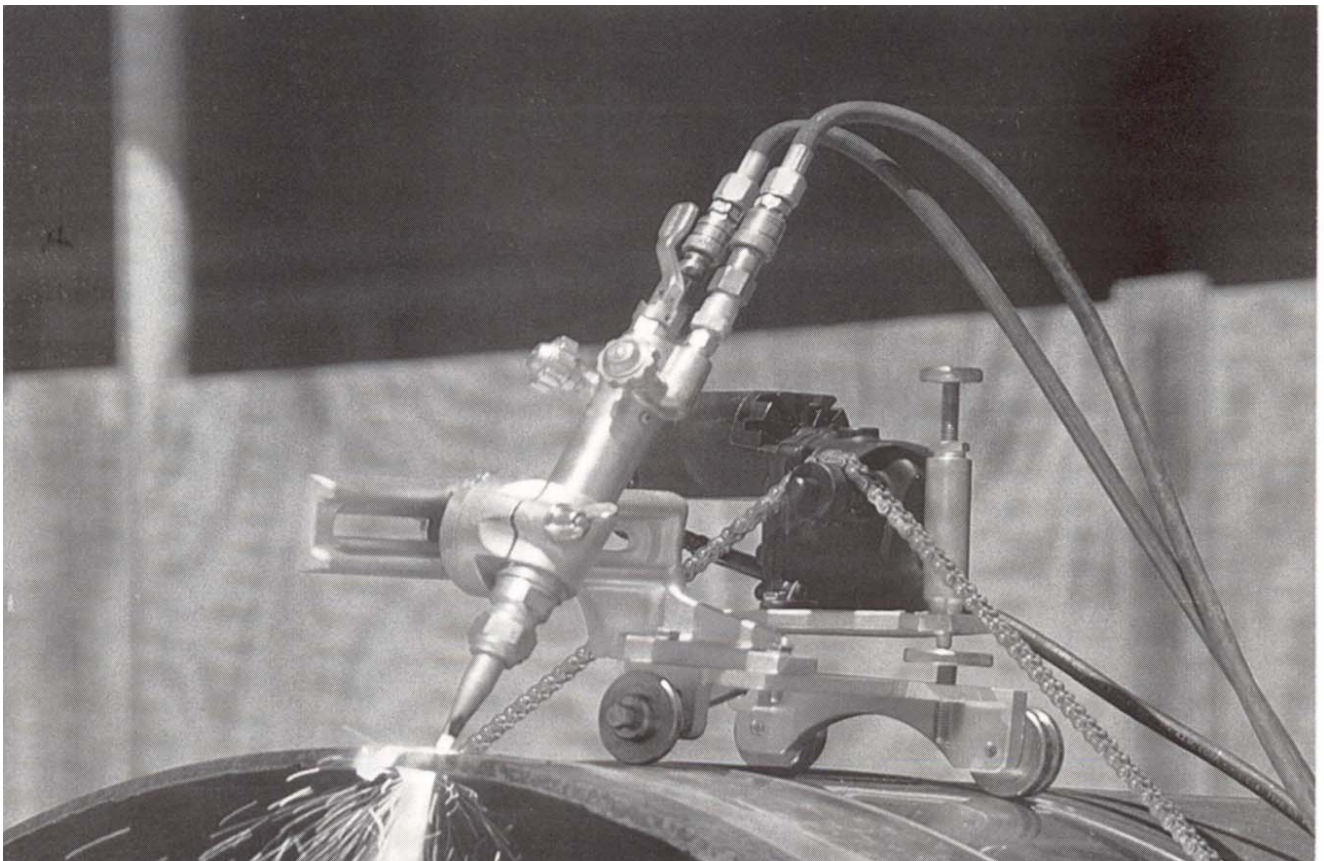
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# H & M

motorized "BAND - TYPE"

## PIPE CUTTING AND BEVELING MACHINE

cutting range 10" to 96"



The H&M motorized beveling head is constructed of cast aluminium. It is lightweight, compact design allows for easy one-man setup and operation. Seventeen different stainless steel bands provide a cutting range of 10" to 96" diameter pipe, plus special bands are available for cutting pipe up to 20 feet in diameter.

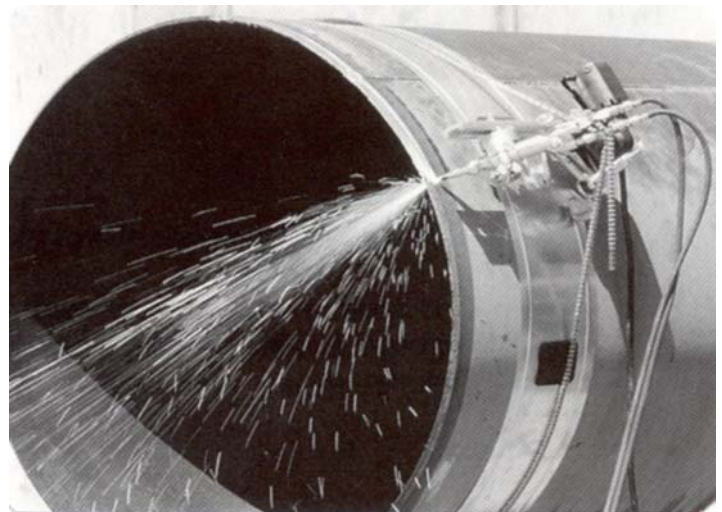
The H & M band-type pipe cutting and beveling machine is fast, accurate and versatile. A single operator can position the band and beveling machine head on 48" diameter pipe in approx. 5 minutes.

Each H & M stainless steel band overlaps numerous pipe sizes making the bands very economical:

- automatically compensates for over-sized or under-sized pipe
- unaffected by dope or coating on the pipe
- accuracy - overlapping squares up the band
- band conforms to out-of-round pipe

The H & M motorized beveling machine head incorporates a rugged, lightweight, cast aluminum chassis that offers the following features:

- portable (weighs only 9 kgs.)
- designed to work on all stainless steel bands
- equipped with a 110 volt AC motor
- variable speed control box with forward and reverse capabilities
- speed range of 2 IPM to 24 IPM
- plasma speeds (optional)
- 220 volt (optional)



## **BANDS**

(each band includes a drive chain and a coupling)

Model	dia. inch	dia. mm.
BAND 14	10 - 14"	250 - 350 mm.
BAND 20	14 - 20"	350 - 500 mm.
BAND 26	20 - 26"	500 - 650 mm.
BAND 30	26 - 30"	650 - 750 mm.
BAND 36	30 - 36"	750 - 900 mm.
BAND 42	36 - 42"	900 - 1050 mm.
BAND 48	42 - 48"	1050 - 1200 mm.
BAND 56	48 - 56"	1200 - 1400 mm.
BAND 60	56 - 60"	1400 - 1500 mm.
BAND 64	60 - 64"	1500 - 1600 mm.
BAND 68	64 - 68"	1600 - 1700 mm.
BAND 72	68 - 72"	1700 - 1800 mm.
BAND 76	72 - 76"	1800 - 1900 mm.
BAND 80	76 - 80"	1900 - 2000 mm.
BAND 84	80 - 84"	2000 - 2100 mm.
BAND 90	84 - 90"	2100 - 2250 mm.
BAND 96	90 - 96"	2250 - 2400 mm.