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Pipe end preparation machine type FBM



The FBM pipe end preparation machines are automatically working machines for machining pipe end and bars. The machines are deliverable in the range from 12 until 150 mm. The machines are standard executed for machining of pipes in an automatic working cycle.

This is how the work cycle goes:

- starting the machine by the push button.
- put the pipe in the clamp against the stop.
- push in the foot pedal or the button on the control panel.
- the clamp will close and the stop will slide away.
- machine goes in rapid action, then feed and the pipe will be machined.
- machine goes back to the start position and the clamp will open.

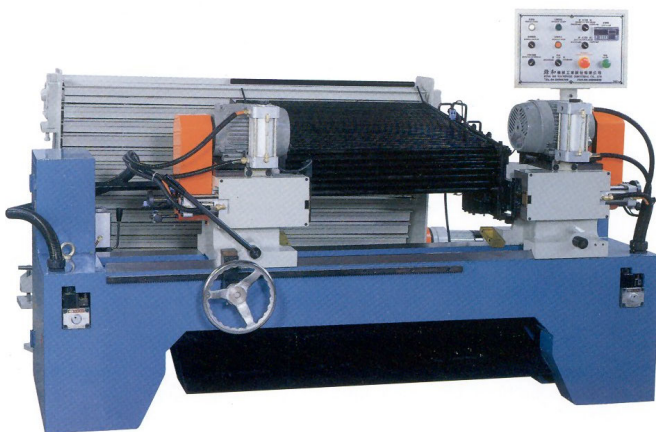
Thanks to this working cycle it is possible to bevel and face pipes and bars quickly. (internal as well as external) Beveling and facing can eventually be done in 1 processing.

Technical specifications		
	FBM 25-110	FBM 25-150
Range pipediameter	Ø 12 - 60 mm. / Ø 25 - 110 mm.	Ø 25 - 150 mm.
Max. wallthickness	4 mm.	4 mm.
Feed	pneumatic	pneumatic
Clamping	pneumatic	pneumatic
Stop	pneumatic	pneumatic
Motor	400V. - 3ph. - 1,5 pk.	400V. - 3ph. - 3 pk.
Air connection	6 bar	6 bar
Weight	360 kg.	400 kg.
Measures	76 x 70 x 114 cm.	76 x 70 x 116 cm.

Pipe end preparation machines FBM

The FBM machines are double-acting pipe end preparation machines which eventually can be equipped with a loading system.

Thanks to this loading system the FBM machine will be a fully-automatic working machine. Further specifications are on demand.



Pipe end preparation machine FDBM



Loading system for the FDBM machine