



CF TOP



GF LUB



Special gear oil

Accessories for GF and RA machines

Saw blade lubricant GF TOP

Synthetic high-performance lubricant for cutting and beveling machines.

Increases the tool life of the saw blade.

Compliant with the food approval NSF H2.

The screwable brush guarantees an easy and uniform application of lubricant on the saw blade.

ARTICLE	VERSION	CODE	KG
Saw blade lubricant GF TOP	Tube, 180 g	790 060 228	0.205

Saw blade lubricant GF LUB

Chlorine-free high-performance lubricant for cutting and beveling.

Increases the tool life of the saw blade.

This ecologically cutting compound is the environmentally friendly replacement for ROCOL: just with a new name and improved quality.

GF LUB meets the latest environmental directives and ecological standards.

ARTICLE	VERSION	CODE	KG
Saw blade lubricant GF LUB	Tube, 160 ml	790 041 016	0.160

Special gear oil

For all GF and RA machines.

ARTICLE	VERSION	CODE	KG
Special gear oil	Bottle, 250 ml	790 041 030	0.23

PIPE CUTTING AND BEVELING TECHNOLOGY



Swivel cable

To prevent twisting of the cable.

For all GF, RA and PS machines with protection class II (double insulated).

ARTICLE	VERSION	CABLE LENGTH		CODE	KG
		[M]	[FT]		
Swivel cable complete	230 V, 50/60 Hz EU	4	13.12	790 142 081	0.680
Swivel cable complete	120 V, 50/60 Hz US/CA	4	13.12	790 142 082	0.654
Swivel cable complete	230 V, 50/60 Hz CH	4	13.12	790 142 083	0.595
Swivel cable complete	230 V, 50/60 Hz AU	4	13.12	790 142 084	0.655
Swivel cable complete	120 V, 50/60 Hz GB	4	13.12	790 142 087	0.740
Swivel cable	230 V, 50/60 Hz EU	4	13.12	790 142 076	0.560
Swivel cable	120 V, 50/60 Hz US/CA	4	13.12	790 142 077	0.740
Swivel cable	230 V, 50/60 Hz CH	4	13.12	790 142 078	0.520
Swivel cable	120 V, 50/60 Hz GB	4	13.12	790 142 079	0.630
Swivel cable	230 V, 50/60 Hz AU	4	13.12	790 142 080	0.560



Swivel cable complete



Swivel cable

Quick-mounting base plates with integrated screw clamps

For quick mounting of the machine on work benches. Ideal for frequent changes of location.

ARTICLE	CODE	KG
Quick-mounting base plate for GFX 3.0, RA 2, RA 21 S	790 041 027	4.230
Quick-mounting base plate for GF 4, GF 6, GFX 6.6, RA 4, RA 6, RA 8, RA 41 Plus	790 042 027	6.165
Quick-mounting base plate for PS 4.5, PS 4.5 Plus and PS 6.6	790 048 334	2.600



Quick-mounting base plates with integrated screw clamps

Mobile workstation

For the mobile site and/or workshop. The ideal addition for all Orbitalum pipe cutters (with exception of GF 20 AVM. RA 2, PS 4.5, PS 4.5 Plus, PS 6.6 on request).

Advantages:

- · Safe and easy transportation of machines and equipment on site
- Flexible operation at each working station
- Elimination of material handling and setting up of the machines e.g. no requirement to mount the machines to benches
- Height-adjustable pipe support with stainless steel roller
- The tool box comes with 4 drawers for tools and equipment and is lockable
- Lifting table with height adjustment of the GF- and RA-machines to the required pipe dimension
- Accurate and clean work by swarf collection tray

TECHNICAL DATA	MOBILE WORKSTATION	
Dimensions (Ixwxh)	115 x 43 x 91 cm 45.3" x 16.9" x 35.8"	
Load capacity max.	675 kg 1488.1 lbs	

ARTICLE	CODE	KG
Mobile workstation	790 068 071	137.000



Mobile workstation





Pipe feeder base unit



Pipe feeder extension unit

Pipe feeder base unit and extension unit

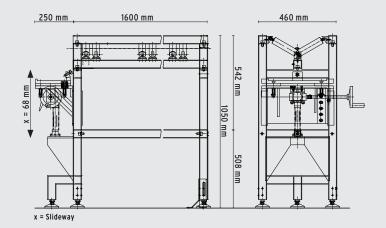
The pipe feeder accurately feeds long and heavy pipes into GF and RA machines. Very sturdy and stable design with powder-coated frames and stainless steel rollers.

Advantages:

- Extremely stable and sturdy
- · Fast adjustment of dimensions
- · Centerline of tubes and pipes adjust easily in seconds
- Steel frame coated for maintenancefree finish
- · Rollers made of stainless steel
- Extension of the pipe feeder possible with extension unit
- · Saves time and money
- · Perfect for all kinds of steel

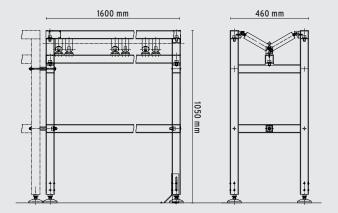
Base unit:

Fits all pipe cutting and beveling machines from Orbitalum Tools (except the RA 21 S and GF 20 AVM. RA 2, GFX 3.0, PS 4.5, PS 4.5 Plus and PS 6.6 on request). The machines can be directly mounted onto the base plate of the pipe feeder base unit, without further parts. The machines can be easily adjusted to the required cutting dimension using the handwheel-operated mechanical height adjustment. The machine is securely fastened to the base plate.



Extension unit:

To extend the base unit, can be used singularly or in multiples, easily bolted together.





Floor bracket accessory:

To fasten the base unit or the extension unit to the floor. The assembly consists of 4 brackets and 8 bolts with washers.

APPLICATION RANGE/ TECHNICAL DATA	PIPE FEEDER Base unit	PIPE FEEDER Extension unit
Tube OD	16 - 325 mm 0.63" - 12.8"	16 - 325 mm 0.63" - 12.8"
Dimensions approx.	185 x 105 x 50 cm 72.8" x 41.3" x 19.7"	approx. 160 x 105 x 50 62.9" x 41.3" x 19.7"
Load capacity max.	400 kg 881.8 lbs	400 kg 881.8 lbs
Height-adjustable mounting plate (adjusting range)	68 mm 2.68"	-

ARTICLE	CODE	KG
Pipe feeder base unit	790 068 051	116.000
Pipe feeder extension unit	790 068 061	72.000
Floor bracket accessory	790 068 053	1.900

Other accessories

- Saw blades and bevel cutters, see from page 27
- Collapsible work bench, see page 82